# Get ready for a **Outionary** new way to cool your electrical enclosures





# The Technology of Cooling for Electric Enclosures

|                     | PA              | ASSIVE COOLIN                                  | NG  | ACTIVE COOLING   |   |  |
|---------------------|-----------------|--|---|--|---|--|
| Description         |                 | ues relying on natural<br>sing minimal energy. | l heat transfer                                   | Cooling techniques relying on external devices to increase the rate of heat removal using mechanical and/or electrical energy. |   |  |
| Technology          | Fans & Exhaust  | Heat Exc                                       | changers  | Cooling Units  | Thermo Flectric Cooler                            |  |
| reciniology         | i ans a Landust | Air to Air                                     | Air to Water                                      | Cooming Office   | mome Electric Goolei                              |  |
| Level of Protection | Open Loop       | Closed Loop                                    | Closed Loop                                       | Closed Loop  | Closed Loop                                       |  |
| Energy Usage        | Ŀ               | ## <b>!</b>                                    | <del>                                      </del> | <del>                                      </del>  | <del>                                      </del> |  |



**Open Loop** - Exchange of air inside of enclosure with surroundings. **Closed Loop** - Sealed system separating internal and surrounding air.

# Air/Air Heat Exchangers

One of the best technologies to use when there is a temperature difference between the internal target temperature and the surrounding temperature is air to air technology ( $\Delta T \ge 10^{\circ}$ C). An air/air heat exchanger removes heat from inside of the enclosure to the cooler environment using the least amount of energy while still providing a closed loop ingress protection.

# **IDEAL** APPLICATIONS

# **FOOD & BEVERAGE**

- Temperature controlled environment providing required ΔT
- · Wash down requirement
- · Protection against corrosion and contamination
- Energy conscious

# VARIABLE FREQUENCY DRIVES

- Technology advancement in VFD
- Drives are rated to a min. of 103°F; this allows for the required ΔT needed for an air/air heat exchanger

### **IT - INDUSTRIAL 4.0**

- Digital technology is more prominent and connectivity is crucial
- Stand alone IT racks in factories that house sensitive components
- Components that require cooling and dust protection



# **AGRICULTURE**

- Technology advancement with remote sensors and drives
- Requires low maintenance solution
- · Harsh environments with rain and dust
- Irrigation system with pumps and drives

### **INDUSTRIAL AUTOMATION**

- Processing, assembling and packaging equipment
- · Automation, textile and paper finishing
- Indoor applications where avoiding downtime is critical

# RUBBER/PLASTIC PROCESSING

- Harsh & corrosive environment
- Climate controlled environment providing the required  $\Delta T$

The PKS 3000 Series Air/Air Heat Exchangers use **Pfannenberg's Kinetic System™** next generation cooling to exchange and remove heat from an electrical enclosure. This is a perfect solution when concerned with the open loop designs that don't prevent corrosive gas, humidity and dust from entering the enclosure. Designed for indoor cooling, outdoor or remote applications that require a closed loop system to protect electronics. Available in 4 models; **PKS 313X, PKS 320X, PKS 330X, PKS 336X.** 

# PFANNENBERG KINETIC SYSTEM™

Next generation cooling technology that out-performs conventional heat exchanger and/or heat pipe solutions.



# Best CCPD™

Produces superior Cooling Capacity Per Density vs. conventional heat exchanger and/or heat pipe solutions. One of the most compact units for the available cooling capacity.

### **Energy Efficient**

Utilizes lower temperature ambient air to cool warmer internal air without an active component such as a compressor which consumes high amounts of energy.

### **Narrow Width**

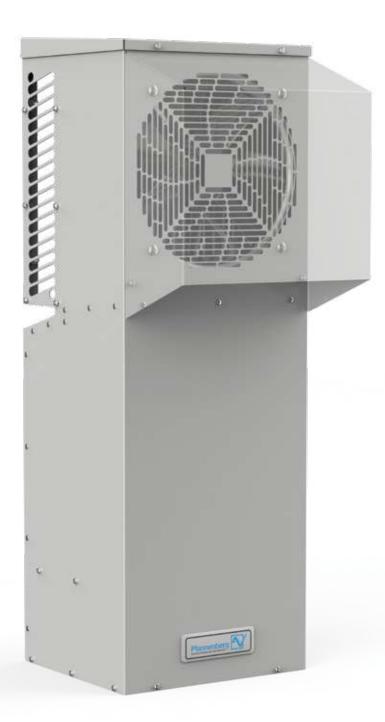
Width of the unit is maintained at 12 inches to fit onto the side of a smaller NEMA enclosure.

### **Reduced Maintenance**

With only two mechanical components (fans), potential failure point is reduced to ensure continuous uptime of your processes.

### **Flexible Mounting Options**

Unit can be installed vertically or horizontally, allowing the cool air to be focused where it is needed most.



### **Closed Loop Design**

Designed to isolate external ambient air from internal air eliminating the risk of contaminates entering the cabinet. Compared to Filterfans® with Rainhoods; the PKS seals against gaseous substances, humidity and airborne particulates such as dust, keeping it away from sensitive components within the electrical enclosure.

### **Easy Installation**

Compact lightweight design means that the unit can be installed by just one person.

### Self Protected from Harsh Environments

Uniquely designed to operate in NEMA 3R, 4, and 4X environments. An example of this is the location of our control electronics within our dry, cool interior circuit.

### **Eliminates Hotspots**

High CFM fan with superior air flow, ideal for eliminating hot spots.

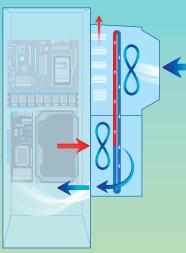




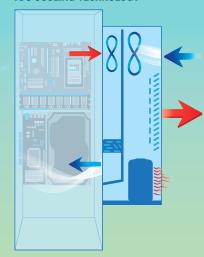


# TECHNOLOGY COMPARISON

# NEW PKS TECHNOLOGY



### A/C COOLING TECHNOLOGY



# **TOTAL COOLING**

Total energy savings is more than just choosin unit that consumes less energy to operate. Thi only half of the equation. The other half is the amount of heat released by the cooling unit to the surrounding area, which the HVAC building system would then have to remove outdoors.

| Power<br>Consumption                                   | PKS              | A/C         |
|--|------------------|-------------|
| Cooling Units  | 353 Watts        | 917 Watts   |
| HVAC System (To remove heat generated by cooling unit) | <b>120</b> Watts | 306 Watts   |
| TOTAL<br>COOLING<br>SYSTEM                             | <b>473</b> Watts | 1,223 Watts |



# REDUCE **MAINTENANCE**

Total cost of ownership includes potential repair or replacement.
The simple design of the PKS means that only the fan has the potential to be replaced.

Potential Mechanic Failure Po

Fan

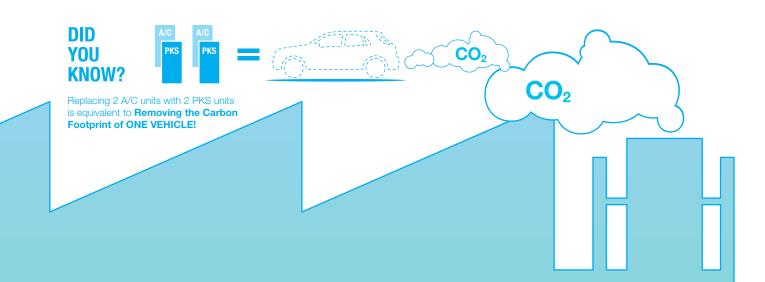
Compres

Expansio Valve

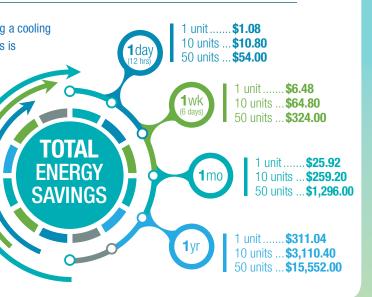
Condens Tray

Brazed J

Filters



# **SYSTEM POWER AUDIT**



| al<br>int | Estimated<br>Cost to<br>Repair/Rep | olace | Meantime<br>Between<br>Failure (MBT | F) \ | A/C | Filter-<br>fans® | PKS |
|-----------|------------------------------------|-------|-------------------------------------|------|-----|------------------|-----|
|           | \$6                                | 00    | 60,000                              | hrs  | Х   | x                | Х   |
| sor       | \$1,4                              | 400   | 78,000                              | hrs  | Χ   |                  |     |
| n         | \$8                                | 00    |                                     |      | Х   |                  |     |
| ate       | \$3                                | 00    |                                     |      | Χ   |                  |     |
| oints     | \$6                                | 00    |                                     |      | Х   |                  |     |
|           | \$2                                | 20    | 2,000<br>4,000 h                    | rs   |     | x                |     |
|           |                                    |       |                                     |      |     |                  |     |

# **CCPD**™

# COOLING CAPACITY PER DENSITY

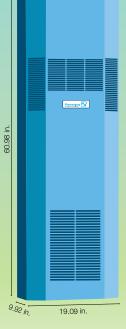
Heat removal capability compared to the physical size (volume) of the cooling unit. Higher ratio indicates higher cooling power per volumetric size.

# CCPD™=

COOLING CAPACITY (BTU/HR)
VOLUMETRIC SIZE (IN³)







# **PKS** 3361

 $\frac{6,142 \text{ BTU/hr}}{4,620 \text{ in}^3} = 1.33$ 

# **DTS** 3141 SL

 $\frac{6,850 \text{ BTU/hr}}{5,184 \text{ in}^3} = 1.32$ 

# PAI 6203

 $\frac{3,412 \text{ BTU/hr}}{11,497 \text{ in}^3} = 0.30$ 

| PKS 313X (6      | PKS 313X (65 Watts/°C) Kinetic System Air/Air Heat Exchangers |                     |                              |                  |                      |                |                               |       |        |                           |  |  |
|------------------|---|---------------------|------------------------------|------------------|----------------------|----------------|-------------------------------|-------|--------|---------------------------|--|--|
| Model Number     | Part Number   | Voltage<br>50/60 Hz | Specific Cooling<br>Capacity | Cooling Capacity | Power<br>Consumption | Nominal Run    | Mounting Dimensions* (Inches) |       |        | Weight                    |  |  |
| Woder Number     | Part Number   | (VAC)               | (W/°C)                       | (BTU/hr)         | (Watts)              | Current (Amps) | Width                         | Depth | Height | (without packaging) (lbs) |  |  |
| PKS 3131         | 12480311005   | 115                 | 65                           | 4,400            | 75                   | <1             | 12                            | 11    | 35     | 44                        |  |  |
| Indoor Rated     | 12480321005   | 230                 | 65                           | 4,400            | 75                   | <1             | 12                            | 11    | 35     | 44                        |  |  |
| (NEMA Type 12)   | 12480331005   | 400/460             | 65                           | 4,400            | 75                   | <1             | 12                            | 11    | 35     | 47                        |  |  |
| PKS 3133         | 12480313005   | 115                 | 65                           | 4,400            | 75                   | <1             | 12                            | 11    | 35     | 50                        |  |  |
| Outdoor Rated    | 12480323005   | 230                 | 65                           | 4,400            | 75                   | <1             | 12                            | 11    | 35     | 50                        |  |  |
| (NEMA Type 3R/4) | 12480333005   | 400/460             | 65                           | 4,400            | 75                   | <1             | 12                            | 11    | 35     | 53                        |  |  |
| PKS 3134         | 12480314008   | 115                 | 65                           | 4,400            | 75                   | <1             | 12                            | 11    | 35     | 50                        |  |  |
| Washdown         | 12480324008   | 230                 | 65                           | 4,400            | 75                   | <1             | 12                            | 11    | 35     | 50                        |  |  |
| (NEMA Type 4/4x) | 12480334008   | 400/460             | 65                           | 4,400            | 75                   | <1             | 12                            | 11    | 35     | 53                        |  |  |

| PKS 320X (1      | PKS 320X (100 Watts/°C) Kinetic System Air/Air Heat Exchangers |                     |   |                         |                        |                               |       |       |                            |       |  |  |
|------------------|--|---------------------|---|-------------------------|------------------------|-------------------------------|-------|-------|----------------------------|-------|--|--|
| Model Number     | Part Number  | Voltage<br>50/60 Hz | Specific Cooling Cooling Capacity Power Nominal Run |                         | Nominal Run            | Mounting Dimensions* (Inches) |       |       | Weight (without packaging) |       |  |  |
| Woder Number     | Part Number  | (VAC)               | Capacity @ (W/°C)                                   | @ △T = 20°C<br>(BTU/hr) | Consumption<br>(Watts) | Current (Amps)                | Width | Depth | Height                     | (lbs) |  |  |
| PKS 3201         | 12480511005  | 115                 | 100   | 6,800                   | 75                     | <1                            | 12    | 11    | 35                         | 44    |  |  |
| Indoor Rated     | 12480521005  | 230                 | 100   | 6,800                   | 75                     | <1                            | 12    | 11    | 35                         | 44    |  |  |
| (NEMA Type 12)   | 12485331005  | 400/460             | 100   | 6,800                   | 75                     | <1                            | 12    | 11    | 35                         | 47    |  |  |
| PKS 3203         | 12480513005  | 115                 | 100   | 6,800                   | 75                     | <1                            | 12    | 11    | 35                         | 50    |  |  |
| Outdoor Rated    | 12480523005  | 230                 | 100   | 6,800                   | 75                     | <1                            | 12    | 11    | 35                         | 50    |  |  |
| (NEMA Type 3R/4) | 12480533005  | 400/460             | 100   | 6,800                   | 75                     | <1                            | 12    | 11    | 35                         | 53    |  |  |
| PKS 3204         | 12480514008  | 115                 | 100   | 6,800                   | 75                     | <1                            | 12    | 11    | 35                         | 50    |  |  |
| Washdown         | 12480524008  | 230                 | 100   | 6,800                   | 75                     | <1                            | 12    | 11    | 35                         | 50    |  |  |
| (NEMA Type 4/4x) | 12480534008  | 400/460             | 100   | 6,800                   | 75                     | <1                            | 12    | 11    | 35                         | 53    |  |  |

| PKS 330X (1      | 50 Watts/   | ° <b>C)</b> Kin     | etic Systen                  | n Air/Air He                  | at Exchang             | ers            |                               |       |        |                           |
|------------------|-------------|---------------------|------------------------------|-------------------------------|------------------------|----------------|-------------------------------|-------|--------|---------------------------|
| Model Number     | Part Number | Voltage<br>50/60 Hz | Specific Cooling<br>Capacity | Cooling Capacity  @ △T = 20°C | Power Nominal Run      |                | Mounting Dimensions* (Inches) |       |        | Weight                    |
| Woder Number     | Part Number | (VAC)               | (W/°C)                       | (BTU/hr)                      | Consumption<br>(Watts) | Current (Amps) | Width                         | Depth | Height | (without packaging) (lbs) |
| PKS 3301         | 12480811005 | 115                 | 150                          | 10,200                        | 353                    | 3              | 12                            | 11    | 35     | 54                        |
| Indoor Rated     | 12480821005 | 230                 | 150                          | 10,200                        | 245                    | <2             | 12                            | 11    | 35     | 54                        |
| (NEMA Type 12)   | 12480831005 | 400/460             | 150                          | 10,200                        | 245                    | <1             | 12                            | 11    | 35     | 64                        |
| PKS 3303         | 12480813005 | 115                 | 150                          | 10,200                        | 345                    | <3             | 12                            | 11    | 35     | 60                        |
| Outdoor Rated    | 12480823005 | 230                 | 150                          | 10,200                        | 245                    | <2             | 12                            | 11    | 35     | 60                        |
| (NEMA Type 3R/4) | 12480833005 | 400/460             | 150                          | 10,200                        | 245                    | <1             | 12                            | 11    | 35     | 70                        |
| PKS 3304         | 12480814008 | 115                 | 150                          | 10,200                        | 345                    | <3             | 12                            | 11    | 35     | 60                        |
| Washdown         | 12480824008 | 230                 | 150                          | 10,200                        | 245                    | <2             | 12                            | 11    | 35     | 60                        |
| (NEMA Type 4/4x) | 12480834008 | 400/460             | 150                          | 10,200                        | 245                    | <1             | 12                            | 11    | 35     | 70                        |

| PKS 336X (1      | PKS 336X (180 Watts/°C) Kinetic System Air/Air Heat Exchangers |                     |                              |  |                        |                               |       |       |        |                     |  |  |
|------------------|--|---------------------|------------------------------|--|------------------------|-------------------------------|-------|-------|--------|---------------------|--|--|
| Model Number     | Part Number  | Voltage<br>50/60 Hz | Specific Cooling<br>Capacity | Cooling Capacity Power  © $\Delta T = 20^{\circ}C$ Consumption | Nominal Run            | Mounting Dimensions* (Inches) |       |       | Weight |                     |  |  |
| Model Number     | Part Number  | (VAC)               | (W/°C)                       | (BTU/hr)   | Consumption<br>(Watts) | Current (Amps)                | Width | Depth | Height | (without packaging) |  |  |
| PKS 3361         | 12480911005  | 115                 | 180                          | 12,200   | 353                    | <3                            | 12    | 11    | 35     | 54                  |  |  |
| Indoor Rated     | 12480921005  | 230                 | 180                          | 12,200   | 245                    | <2                            | 12    | 11    | 35     | 54                  |  |  |
| (NEMA Type 12)   | 12480931005  | 400/460             | 180                          | 12,200   | 245                    | <1                            | 12    | 11    | 35     | 64                  |  |  |
| PKS 3363         | 12480913005  | 115                 | 180                          | 12,200   | 345                    | <3                            | 12    | 11    | 35     | 60                  |  |  |
| Outdoor Rated    | 12480923005  | 230                 | 180                          | 12,200   | 245                    | <2                            | 12    | 11    | 35     | 60                  |  |  |
| (NEMA Type 3R/4) | 12480933005  | 400/460             | 180                          | 12,200   | 245                    | <1                            | 12    | 11    | 35     | 70                  |  |  |
| PKS 3364         | 12480914008  | 115                 | 180                          | 12,200   | 345                    | <3                            | 12    | 11    | 35     | 60                  |  |  |
| Washdown         | 12480924008  | 230                 | 180                          | 12,200   | 245                    | <2                            | 12    | 11    | 35     | 60                  |  |  |
| (NEMA Type 4/4x) | 12480934008  | 400/460             | 180                          | 12,200   | 245                    | <1                            | 12    | 11    | 35     | 70                  |  |  |

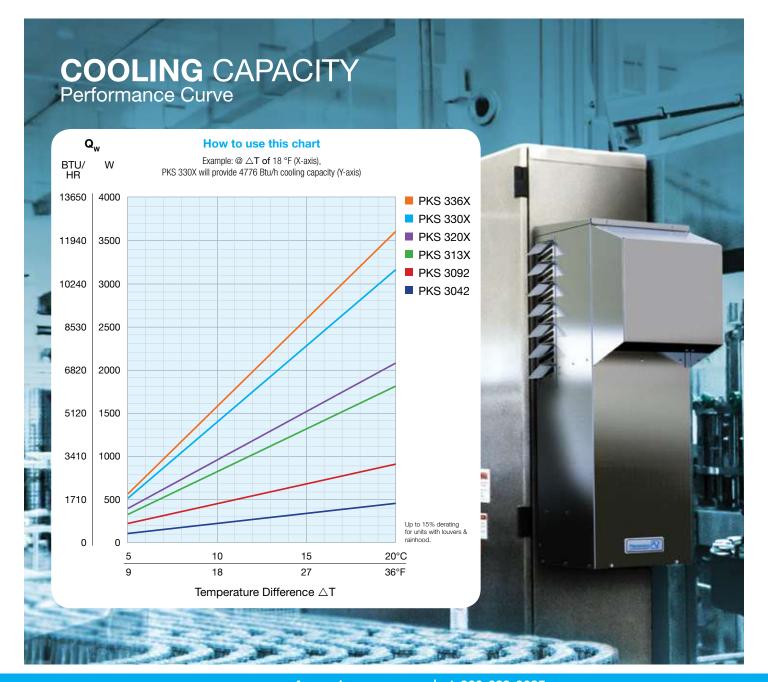
| PKS Mini 30  | PKS Mini 30X2 (22 & 45 Watts/°C) Heatsink Air/Air Heat Exchangers |  |  |   |                                 |                               |       |       |        |                                  |  |  |  |
|--------------|---|--|--|---|---------------------------------|-------------------------------|-------|-------|--------|----------------------------------|--|--|--|
| Model Number | Part Number   | Voltage<br>60 Hz<br>(VAC)                          | Specific Cooling<br>Capacity<br>(W/°C) | Cooling Capacity  @ $\Delta T = 20^{\circ}C$ (BTU/hr) | Power<br>Consumption<br>(Watts) | Nominal Run<br>Current (Amps) | Width | Depth | Height | Weight (without packaging) (lbs) |  |  |  |
| PKS 3042     | 12480112009   | 115  | 22                                     | 1,400   | 82                              | 0.72                          | 12    | 7.89  | 12     | 17                               |  |  |  |
| PKS 3092     | 12480212009   | 480212009 115 45 3,000 163 1.44 12 7.89 22.75 35   |  |   |                                 |                               |       |       |        |                                  |  |  |  |
| IP Rating:   | ONLY availabl   | ONLY available as washdown (NEMA Type 4/4X) design |  |   |                                 |                               |       |       |        |                                  |  |  |  |

| Additional Data          | PKS 313X   | PKS 320X               | PKS 330X                                       | PKS 336X                         | PKS Mini 30X2  |  |  |
|--------------------------|------------|------------------------|--|----------------------------------|--|--|--|
| Ambient Temp. Range (°F) | Min: -25°0 | C (-13°F) / Max: Check | available △T. Contact f                        | -25°C to +55°C (-13°F to +131°F) |  |  |  |
| Control Range (°F)       | 20°        | C to 60°C (68°F to 14  | 0°F); Factory Setting 3                        | 5°C (95°F)                       | N/A  |  |  |
| Design                   | Housing    |                        | r - powder coated RAL 7<br>304 Stainless Steel | 035 (light gray);                | Mounting Plate: powder coated aluminum<br>Cover: 316 stainless steel |  |  |

\*Note the 3R/4/4x units have required louvers on the sides which add an additional 3" to the width and a rainhood on the front which adds an additional 4" to the depth.

For additional technical data, drawings and templates visit www.pfannenbergusa.com

Subject to technical amendments and misprints.



22-180 W/°C



Pfannenberg's innovation has made it one of the largest globally operating manufacturers of thermal management and process cooling equipment today. Our wide product range stretches from complete system solutions for machine cooling and enclosure air conditioning to individual warning and signaling components.

We speak your language - In addition to manufacturing facilities located on three continents, Pfannenberg has developed a worldwide network of local subsidiaries and sales partners eager to meet your service needs.

# **Global Service**

We're there when you need us - Worldwide



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Serving 42 countries on 5 continents

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